



PART NUMBER  
**PFR5-412**

DESCRIPTION  
**REAR UPPER ARM TO HUB**

### INSTALLATION GUIDE

#### **Product description:**

Polyurethane bush with special stainless sleet sleeve to fit into `pocket` on upright and outer shell

#### **Contents (parts per pack):**

- 4 x A bushes
- 4 x B bushes
- 4 x metal sleeves
- 4 x outer shells
- 4 x washers
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

#### **Fitting Instructions:**

1. Remove arm, take note of outer shell position. Press out the original bush.
2. Press in the new outer shell to the same position as noted in instruction 1.
3. The polyurethane bush B with the narrower larger diameter section fits into the shell facing the upright. The A bush fits in the outer shell from the outer side away from the upright.
4. Apply the supplied grease to the bore of the bush and the outside of the stainless steel sleeve, insert the sleeve in from the B bush side so the featured tapered end faces the upright
5. Refit arm to car, the tapered end of the sleeve will fit neatly into the concave feature on the upright. Fit the washer onto the bolt under the original washer to give the bush additional support.

