



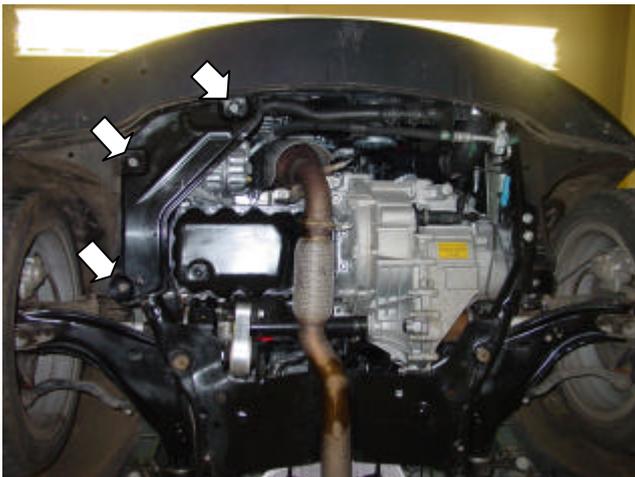
A Fitting Guide for the Forge Motorsport FMUTR56 Alloy Undertray / Guard for the BMW Mini Cooper S (R56 Models)

(A copy of this guide is available online, in the media section of our website)

Tools required - T25 Torx driver, cross point screwdriver.
Suitable Personal Protective Equipment, clothing, footwear and eyewear is recommended.

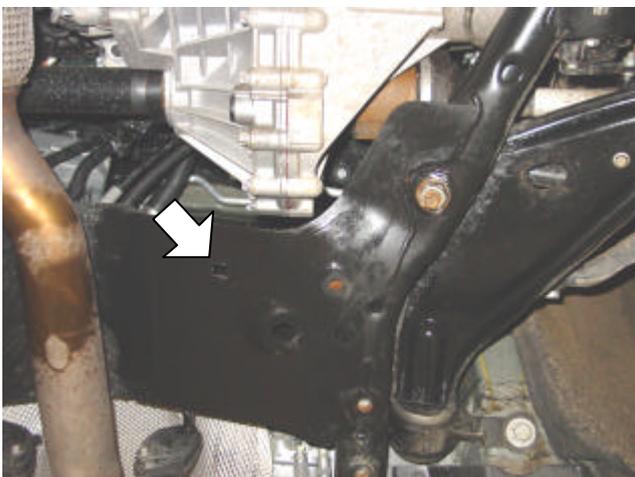
Ensure that the vehicle is safe and the hand / parking brake applied. If the vehicle has been recently used allow an adequate period for the engine to cool before starting in order to avoid personal injury.

The installation requires access to the underside of the vehicle. If the front of the vehicle is raised by the use of a suitable jack, we recommend the use of a secondary support such as axle stands, before work commences.



Before the undertray can be installed it is necessary to remove the small plastic cover, as indicated. This is secured by three fasteners with cross point heads. To release the fasteners simply rotate a $\frac{1}{4}$ of a turn.

Whilst the cover will not be re-used, save the fasteners, which will be required later.

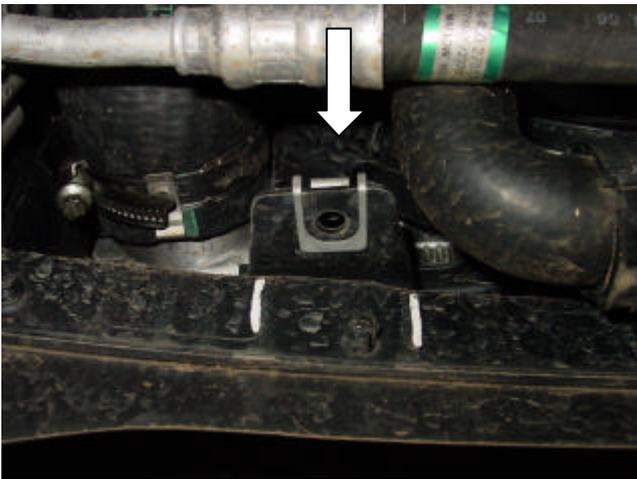


The next task is to install the supplied clip into the square recess in the subframe (as indicated). This is at the rear of the gearbox. Place the clip into the recess and gently tap into place with a hammer or similar to secure.





At the front of the vehicle, where the plastic cover was removed, there is a fastener attached to the wheel arch lining material that requires removal so that it can be re-used.



The fastener is installed onto the lip of the lower bumper cover as shown



The undertray can now be lifted into position and secured with the fasteners. Rotate the fastener screws $\frac{1}{4}$ turn clockwise to lock.

It may be necessary to bend the securing tabs on the undertray to allow the holes to align so that the fastener pins can be inserted.

Finally remove all tools and lower the vehicle to the ground.