

## FITTING INSTRUCTIONS

### Product description:

**PFF85-1006** - FRONT - ARM-UPPER, INNER BUSH



### Contents (parts per pack/car):

- 4 x polyurethane bushes
- 4 x stainless steel inner sleeves
- 4 x stainless steel outer shells
- 1 x Fitting Instruction sheet
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licenced technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove original bushes from front upper wishbone, including outer shells.  
*Note; models with pressed steel arms may have the original bushes tack welded to the arm, which will need to be ground off to allow for the bush to be removed.*
2. Prepare the arm by cleaning the bore of the arms off any debris, as shown in photo 1.
3. Press new outer shells into the arm, pressing in from the outside of the arm, as shown in photo 2.  
*Note; on models with pressed steel arms, it is recommended to tack weld the outer shell to the arm.*
4. Smear a light film of grease inside the shells and on the outside of the bushes, and slide the bushes inside the shells, as shown in photo 3.
5. Apply a heavy film of grease on the inside of the bushes, and slide new inner sleeves inside, as shown in photo 4.
6. Installation of the bushes is now complete. Reinstall the arm and all associated components.
7. Tension all hardware to manufacturer's recommended torque settings.
8. Test drive the car, check wheel alignment and adjust as required.



Photo 1. Cast arm with bushes removed.



Photo 2. Cast arm with outer shells pressed in.



Photo 3. Cast arm with outer shells and bushes installed.



Photo 4. Cast arm showing complete bush assembly installed.