



**PART NUMBER**  
**PFF5-1822**

**DESCRIPTION**  
**MINI R60/61 2WD LOWER ENGINE MOUNT BUSH**

### INSTALLATION GUIDE

#### **Product description:**

This polyurethane bush comes with an insert that limits the flexibility of the bush, this can be fitted to further reduce engine movement.

#### **Contents (parts per pack):**

- 2 x A part polyurethane bush
- 2x B part polyurethane bush
- 1 x Stainless steel sleeve
- 1 x Grease



*Please read the complete fitting instructions and check package components before fitment.  
These fitting instructions are to be used as a guide and in conjunction with workshop manual.  
It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

#### **Fitting Instructions:**

1. Remove original bush from the arm, clean any dirt and corrosion from bore in arm.
2. Push the A bush into the bracket from either side. Align the larger void towards the smaller bush on the bracket (marked with arm on top face towards the smaller bush on the arm).
3. Apply some of the supplied grease to the bore of the bush and insert the sleeve.
4. Refit the arm to the car using the original bolt and washer, tension all hardware to manufacturers recommended torque settings.
5. To limit flexibility of the bush, add the supplied polyurethane insert (B) into the voids of the bush.

