

# POWERFLEX®

PART NUMBER

**PFF27-601**

DESCRIPTION

**FRONT LOWER ARM FRONT BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x bushes
- 2 x stainless steel sleeves
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*



### Fitting Instructions:

1. Remove the front lower arm from the car.
2. The sleeve in the original bush is off set, make a note of where the hole is positioned so the new bush can be fitted back with the sleeve in the same position. The bush is also offset towards the front of the car.
3. Once the positions have been noted remove the original bush from the arm.
4. With a round file remove any sharp edges around the bore on the arm, clean any dirt and corrosion.
5. Apply some washing up liquid to the outside of the bush and around the larger lips, make sure the deeper lip is pointing towards the front (the bush is also marked front) and rotate the bush correctly so the sleeve is in the correct position.
6. Press the bush into the arm, it is sometimes easier if you sit the bush at an angle to start it off. Make sure the lips are fully out of the arm.
7. Apply some of the supplied grease to the bore of the bush and the outside if the sleeve, push the sleeve into the bush.
8. Refit the arm back onto the car

